UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/578,702	12/14/2006	Reinhold Meier	5038.1026	3881
	7590 10/24/200 dson & Kappel, LLC	EXAMINER		
485 7th Avenue			CADUGAN, ERICA E	
14th Floor New York, NY 10018			ART UNIT	PAPER NUMBER
			3726	
			MAIL DATE	DELIVERY MODE
			10/24/2008	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	Application No.	Applicant(s)			
	10/578,702	MEIER ET AL.			
Office Action Summary	Examiner	Art Unit			
	Erica E. Cadugan	3726			
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence address			
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period w - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tim vill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	N. nely filed the mailing date of this communication. D (35 U.S.C. § 133).			
Status					
1) ☐ Responsive to communication(s) filed on 22 Security 2a) ☐ This action is FINAL . 2b) ☐ This 3) ☐ Since this application is in condition for allowant closed in accordance with the practice under Example 2.	action is non-final. nce except for formal matters, pro				
Disposition of Claims					
4) ☐ Claim(s) 26-34 is/are pending in the application 4a) Of the above claim(s) 27,29,30 and 32-34 is 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 26,28 and 31 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and/or Application Papers 9) ☐ The specification is objected to by the Examine 10) ☐ The drawing(s) filed on is/are: a) ☐ access	s/are withdrawn from considerations relection requirement. r. epted or b) □ objected to by the B	≣xaminer.			
Applicant may not request that any objection to the c Replacement drawing sheet(s) including the correcti	on is required if the drawing(s) is obj	ected to. See 37 CFR 1.121(d).			
11) The oath or declaration is objected to by the Ex	amıner. Note the attached Office	Action or form PTO-152.			
Priority under 35 U.S.C. § 119					
 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 					
Attachment(s) 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date 5/10/06.	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:	nte			

Application/Control Number: 10/578,702 Page 2

Art Unit: 3726

DETAILED ACTION

Election/Restrictions

1. Claims 27, 29-30, and 32-34 are withdrawn from further consideration pursuant to 37 CFR 1.142(b) as being drawn to a nonelected species, there being no allowable generic or linking claim. Election was made **without** traverse in the reply filed on September 22, 2008.

Specification

2. The specification is objected to as failing to provide proper antecedent basis for the claimed subject matter. See 37 CFR 1.75(d)(1) and MPEP § 608.01(o). Correction of the following is required: it does not appear that the specification provides antecedent basis for "a second angle between an outside surface of the cutting body and a disk-shaped or plate-shaped surface of the base body" as set forth in claim 28.

Claim 26 sets forth a method for milling recesses 13 into a workpiece 11, comprising: providing a milling tool 10, the milling tool 10 including a base body 14 and at least one cutting body 15 situated on an outer periphery of the base body 14, the cutting body 15 being angled in relation to the base body 14... Note that the cutting body (or bodies) 15 are "angled" in relation to the base body 14 at an angle "PHI" (shown in Figure 1). Claim 28 further recites that "the angle corresponds approximately to a second angle between an outside surface of the cutting body and a disk-shaped or plate-shaped surface of the base body". However, the specification does not appear to mention any "second" angle corresponding to "PHI", but instead, as described in paragraph 0018, it appears that "PHI" is the angle between the outside surface 18 of the cutting body 15 and the disk-shaped or plate-shaped surface 19 of the base body 14. In other words, it appears that the specification only teaches one such angle, and that the "angled"

Application/Control Number: 10/578,702

Art Unit: 3726

arrangement, and/or the "angle" of claims 26 and 28 is the <u>same</u> angle as the claimed "second angle". In any case, it does not appear that the specification as originally filed provides antecedent basis for any such "second angle..." as set forth in claim 28.

Page 3

Claim Rejections - 35 USC § 112

3. The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

4. Claims 26, 28, and 31 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

Claim 26 recites the limitation "the cutting body" in line 3. There is insufficient antecedent basis for this limitation in the claim (previously "at least one...").

In claim 28, it is unclear as set forth which angle constitutes "the angle" as set forth, and in what way such "corresponds" to the claimed "second angle" as it would appear that the two angles referred to are the same angle.

Claim Rejections - 35 USC § 102

5. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless –

⁽b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

⁽e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.

Application/Control Number: 10/578,702 Page 4

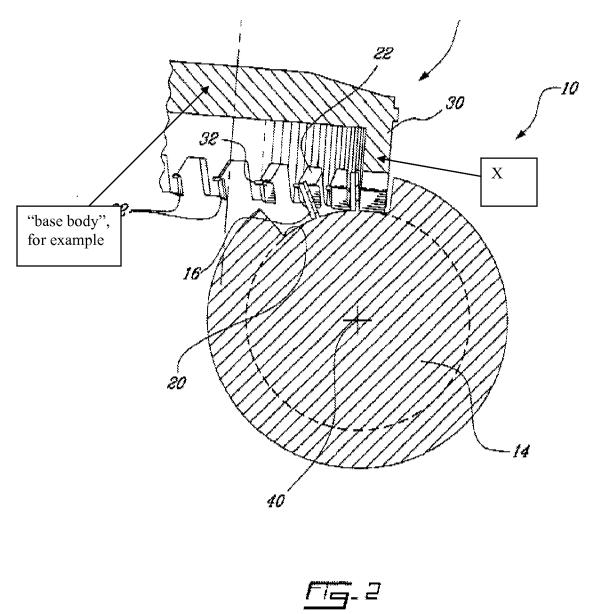
Art Unit: 3726

6. Claims 26, 28, and 31, as best understood in view of the rejections under 35 USC 112, second paragraph above, are rejected under 35 U.S.C. 102(e) as being anticipated by U.S. Pat. No. 6,935,817 to Sasu et al.

Sasu teaches a method for milling recesses (between airfoil blades 12) of a "gas turbine component" (re claim 31; see Figures 1-3 and at least col. 1, lines 5-9, for example). The method uses a milling tool 28 having a disk-shaped or plate-shaped "base body" (labeled below in the partial reproduction of Figure 2) and at least one cutting body (such as either cutting inserts 32, or the combination of cutting inserts 32 with their respective elements "X" as labeled below) that is located on an outer periphery of the "base body", and which is "angled in relation to" the "base body" (see Figure 2).

Re claim 28 as best understood, note that the "angle" of the "cutting body" described previously appears to "correspond approximately" to an angle between an "outside" surface of the "cutting body" and a (generally horizontal, for example, as viewed in Figure 2) disk-shaped or plate-shaped surface of the "base body" (see Figure 2, for example).

Art Unit: 3726

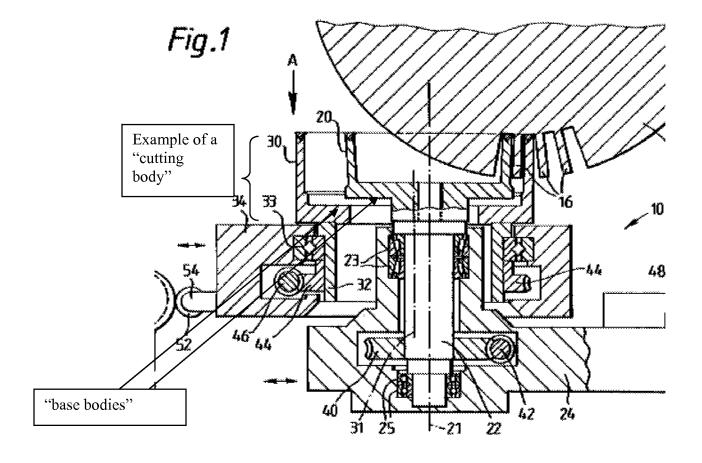


7. Claims 26, 28, and 31, as best understood in view of the rejections under 35 USC 112, second paragraph above, are rejected under 35 U.S.C. 102(b) as being anticipated by GB 2276575 (hereinafter GB '575).

GB '575 teaches a method for milling "recesses" (between blades 16) of a "gas turbine component" (re claim 31; see page 1, first paragraph, as well as Figures 1-2, for example) using a

Art Unit: 3726

milling tool, such as either 20 or 30, for example (see Figure 1) including a plate-shaped or disk-shaped "base body" (see labeled reproduction of a portion of Figure 1 below).



Note that either the legs shown extending vertically from the "base bodies" in combination with the cutting inserts at the ends thereof (the combination labeled above as "Example of a cutting body") can be considered a "cutting body" located on an outer periphery of the "base body". Alternatively, the cutting inserts alone can be considered to constitute "cutting bodies" as claimed.

Art Unit: 3726

In either case, note that the "cutting bodies" are "angled" in relation to the base bodies labeled above (see Figure 1).

Re claim 28 as best understood, note that the "angle" of the "cutting body" described previously appears to "correspond approximately" to an angle between an "outside" surface of the "cutting body" and a (horizontal, for example, as viewed in Figure 1) disk-shaped or plate-shaped surface of the "base body" (see Figure 1).

Conclusion

- 8. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.
- 9. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Erica E. Cadugan whose telephone number is (571) 272-4474. The examiner can normally be reached on Monday-Thursday, 5:30 a.m. to 4:00 p.m..

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, David P. Bryant can be reached on (571) 272-4526. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would

Application/Control Number: 10/578,702 Page 8

Art Unit: 3726

like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/Erica E Cadugan/ Primary Examiner Art Unit 3726

eec October 22, 2008